

# HEATER UPGRADE PROCEDURE (MODEL RT2000)

**NOTE:** If the unit is ON, enter **MANAGEMENT FUNCTIONS > SYSTEM PARAMETERS > SHUT DOWN THE TERMINAL**. When prompted on the screen, turn the power switch on the power supply to the **OFF (0)** position.

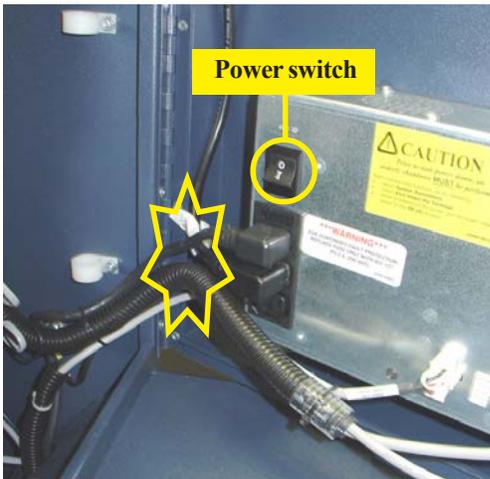
**TOOLS REQUIRED:** Diagonal cutters, phillips-head screwdriver.

Heater Assembly Upgrade Kits (RT2000)		
P/N 06200-08121 (115V)		
P/N 06200-08122 (230V)		
Part Number	Description	Quantity
<sup>1</sup> 09200-00082	Heater Assembly, (115V)	1
<sup>2</sup> 09200-00083	Heater Assembly, (230V)	1
02624-00004	Fan Filter, (120mm)	1
09120-07033	Cable, Power	1
03072-00015	Ty Wrap	3
05200-10033	CD, Installation	1

<sup>1</sup> Included in kit P/N 06200-08121  
<sup>2</sup> Included in kit P/N 06200-08122

## Step 1:

**ENSURE POWER SWITCH IS OFF!** Using the diagonal cutters, cut the ty-wraps that secure the AC power cables near the power supply. Next, unplug all the AC power cables from the power supply.



## Step 2:

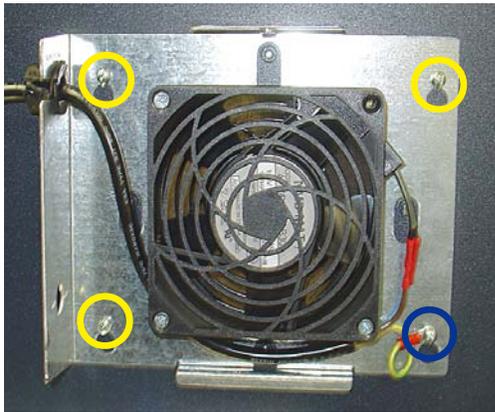
Using a phillips screwdriver, remove the top screw that secures the fan assembly cover. Next, remove the cover.



# HEATER UPGRADE PROCEDURE (MODEL RT2000)

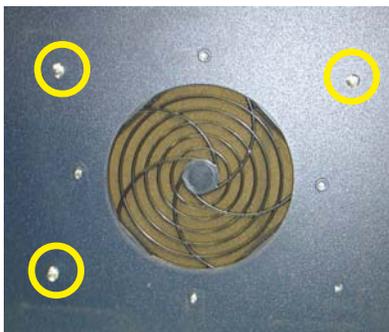
## Step 3:

**Loosen** the three (3) screws shown (yellow). **Remove** the screw in the lower right corner (blue). **Note:** This screw secures the ground wire lug. **Retain** this screw.



## Step 4:

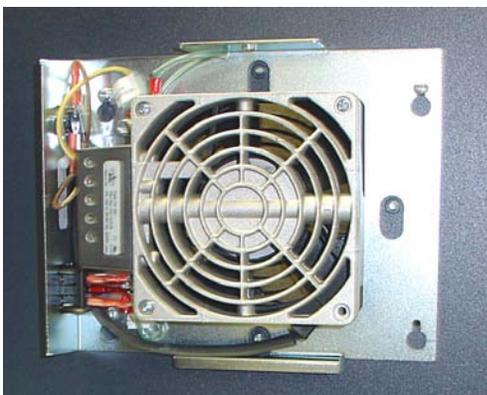
Remove the fan assembly (with its power cable).



## Step 5:

**INSTALL THE HEATER ASSEMBLY:**

- Remove and retain the top screw that secures the front cover. Next, remove the cover.
- Mount heater assembly on the three (3) screws.  
**Note:** The AC power cable connector will be facing **Left** when assembly is mounted.
- Reinstall the screw previously removed in the lower right corner. **Note:** There is **NO** ground wire that will be secured. Tighten all screws.



## Step 6:

Reinstall the heater assembly cover and secure on top with the screw previously removed.



## Step 7:

Install the new power cable provided to the heater assembly and the other end to the power supply. Reconnect the rest of the AC power cables to the power supply. Secure these cables with the ty-wraps provided.



## Step 8:

Remove and replace the filter.

